

4006-23TAG2A

527 - 746 kWm (Gross) @ 1500/1800 rpm

4006-23TAG3A

566 - 839 kWm (Gross) @ 1500/1800 rpm

Electropak

4000

Series

Basic technical data

Number of cylinders 6
 Cylinder arrangement Vertical, In line
 Cycle 4 stroke, compression ignition
 Induction system Turbocharged
 Compression ratio 13.6:1 nominal
 Bore 160 mm
 Stroke 190 mm
 Cubic capacity 22.921 litres
 Direction of rotation Anticlockwise viewed on flywheel
 Firing order 1, 5, 3, 6, 2, 4
 Cylinder 1 furthest from flywheel
 Total weight of Electrounit (engine only)
 Dry 2524 kg
 Wet 2663 kg

Overall dimensions

Height 1964 mm
 Length 3027 mm
 Width 1706 mm

Moments of inertia

Engine 4.59 kgm²
 Flywheel 6.02 kgm²

Cyclic irregularity for engine standby power

	TAG2A	TAG3A
1500 rpm	1:67	1:62
1800 rpm	1:105	1:97

Ratings

Steady state speed stability at constant load ± 0.25%
 Electrical ratings are based on average alternator efficiency and are for guidance only (0.8 power factor being used).

Operating point

Engine speed 1500/1800 rpm
 Static injection timing See engine number plate
 Cooling water exit temperature 98°C Max.

Fuel data

To conform to BS2869 class A2.

Performance

Estimated sound pressure level (Temperate):
 1500 rpm 106 dB(A)
 1800 rpm 111 dB(A)
 Estimated sound pressure level (Tropical):
 1500 rpm 107 dB(A)

Note: All data based on operation to ISO 3046/1, BS 5514 and DIN 6271 standard reference conditions..

Note: For engines operating in ambient conditions other than the standard reference conditions stated below, a suitable de-rate must be applied

Note: De-rate tables for increased ambient temperature and/or altitude are available, please contact Perkins Applications Department.

Test conditions

Air temperature 25°C
 Barometric pressure 100 kPa
 Relative humidity 30%
 Air inlet restriction at maximum power (nominal) 2.5 kPa
 Exhaust back pressure (nominal) 3 kPa
 Fuel temperature (inlet pump) 58°C maximum

Note: For test conditions relevant to data on load acceptance, refer to Perkins Applications Department.

General installation

4006-23TAG2A - Temperate

Designation	Units	50 Hz 1500 rpm			60 Hz 1800 rpm		
		Baseload power	Prime power	Standby power	Baseload power	Prime power	Standby power
Gross engine power	kWb	527	654	717	549	676	740
Fan power	kWm	22			38		
ElectropaK nett engine power	kWm	505	632	695	511	638	702
Gross BMEP	kPa	1840	2281	2502	1597	1966	2152
Combustion air flow	m ³ /min	60	64	71	62	65	72
Exhaust gas temperature after turbo (max.)	°C	430					
Exhaust gas flow (max.) at atmospheric pressure	m ³ /min	180			190		
Boost pressure ratio	-	3	3.4	3.6	3.2	3.4	3.6
Mechanical efficiency	%	90					
Overall thermal efficiency (nett)	%	44	43.8	43.6	41.5	41	40
Friction power and pumping losses	kWm	43			75		
Mean piston speed	m/s	9.5			11.4		
Engine coolant flow (minimum)	litres/s	10			12		
Cooling fan airflow	m ³ /min	780			960		
Typical Genset electrical output 0.8pf 25°C (100 kPa)	kWe	480	600	660	480	600	660
	kVA	600	750	825	600	750	825
Assumed alternator efficiency	%	95			94		

4006-23TAG2A - Tropical

Designation	Units	50 Hz 1500 rpm			60 Hz 1800 rpm		
		Baseload power	Prime power	Standby power	Baseload power	Prime power	Standby power
Gross engine power	kWb	531	658	721	555	682	746
Fan power	kWm	26			44		
ElectropaK nett engine power	kWm	505	632	695	511	638	702
Gross BMEP	kPa	1854	2295	2516	1609	1977	2163
Combustion air flow	m ³ /min	60	64	71	62	65	72
Exhaust gas temperature after turbo (max.)	°C	430					
Exhaust gas flow (max.) at atmospheric pressure	m ³ /min	180			190		
Boost pressure ratio	-	3	3.4	3.6	3.2	3.4	3.6
Mechanical efficiency	%	90					
Overall thermal efficiency (nett)	%	44	43.8	43.6	41.5	41	40
Friction power and pumping losses	kWm	43			75		
Mean piston speed	m/s	9.5			11.4		
Engine coolant flow (minimum)	litres/s	10			12		
Cooling fan airflow	m ³ /min	1200			1320		
Typical Genset electrical output 0.8pf 25°C (100 kPa)	kWe	480	600	660	480	600	660
	kVA	600	750	825	600	750	825
Assumed alternator efficiency	%	95			94		

General installation

4006-23TAG3A - Temperate

Designation	Units	50 Hz 1500 rpm			60 Hz 1800 rpm		
		Baseload power	Prime power	Standby power	Baseload power	Prime power	Standby power
Gross engine power	kWb	566	705	786	614	759	839
Fan power	kWm	22			38		
ElectropaK nett engine power	kWm	544	683	764	576	721	801
Gross BMEP	kPa	1969	2452	2734	1780	2200	2432
Combustion air flow	m ³ /min	60	69	73	68	76	78
Exhaust gas temperature after turbo (max.)	°C	500					
Exhaust gas flow (max.) at atmospheric pressure	m ³ /min	193			209		
Boost pressure ratio	-	3.1	3.5	3.8	3.35	3.6	3.79
Mechanical efficiency	%	90					
Overall thermal efficiency (nett)	%	43	41	40	41.5	40.5	39.5
Friction power and pumping losses	kWm	70			75		
Mean piston speed	m/s	9.5			11.4		
Engine coolant flow (minimum)	litres/s	10			12		
Cooling fan airflow	m ³ /min	780			960		
Typical Genset electrical output 0.8pf 25°C (100 kPa)	kWe	516	648	725	547	684	760
	kVA	645	810	906	683	855	950
Assumed alternator efficiency	%	95					

4006-23TAG2A - Tropical

Designation	Units	50 Hz 1500 rpm			60 Hz 1800 rpm		
		Baseload power	Prime power	Standby power	Baseload power	Prime power	Standby power
Gross engine power	kWb	566	705	786	614	759	839
Fan power	kWm	26			44		
ElectropaK nett engine power	kWm	540	679	760	570	715	795
Gross BMEP	kPa	1969	2452	2734	1780	2200	2432
Combustion air flow	m ³ /min	60	69	73	68	76	78
Exhaust gas temperature after turbo (max.)	°C	500					
Exhaust gas flow (max.) at atmospheric pressure	m ³ /min	193			209		
Boost pressure ratio	-	3.1	3.5	3.8	3.35	3.6	3.79
Mechanical efficiency	%	90					
Overall thermal efficiency (nett)	%	43	41	40	41.5	40.5	39.5
Friction power and pumping losses	kWm	70			75		
Mean piston speed	m/s	9.5			11.4		
Engine coolant flow (minimum)	litres/s	10			12		
Cooling fan airflow	m ³ /min	1200			1320		
Typical Genset electrical output 0.8pf 25°C (100 kPa)	kWe	512	640	720	540	675	750
	kVA	640	800	900	675	844	938
Assumed alternator efficiency	%	95					

Note: The above data is based on 42584 MJ/kg calorific value for diesel conforming to specification BS2869 Class A2.

Rating definitions

Baseload power

Unlimited hours usage with an average load factor of 100% of the published Baseload Power. No overload is permitted on Baseload Power.

Prime power

Unlimited hours usage with an average load factor of 80% of the published Prime Power over each 24 hours period. A 10% overload is available for 1 hour in every 12 hours operation.

Standby power

Limited to 500 hours annual usage with an average load factor of 80% of the published Standby Power rating over each 24 hour period. Up to 300 hours of annual usage may be run continuously. No overload is permitted on Standby Power.

Energy balance

4006-23TAG2A - Temperate

Designation	Units	50 Hz 1500 rpm ½ TA Luft			50 Hz 1500 rpm best SFC			1800 rpm		
		Baseload	Prime	Standby	Baseload	Prime	Standby	Baseload	Prime	Standby
Energy in fuel	kW	1380	1749	1938	1307	1641	1798	1430	1808	1988
Energy in power output (gross)	kW	527	654	717	527	654	717	549	676	740
Energy to cooling fan	kW	22			22			22		
Energy in power output (nett)	kW	505	632	695	505	632	695	511	638	702
Energy to exhaust	kW	456	612	670	416	500	541	533	644	686
Energy to coolant and oil	kW	200	229	269	171	229	262	151	216	252
Energy to radiation	kW	43	62	79	54	64	73	57	72	79
Energy to charge coolers	kW	154	193	203	139	194	205	140	200	231

4006-23TAG2A - Tropical

Designation	Units	50 Hz 1500 rpm ½ TA Luft			50 Hz 1500 rpm best SFC			1800 rpm		
		Baseload	Prime	Standby	Baseload	Prime	Standby	Baseload	Prime	Standby
Energy in fuel	kW	1390	1758	1950	1317	1649	1809	1444	1823	2004
Energy in power output (gross)	kW	531	658	721	531	658	717	555	682	746
Energy to cooling fan	kW	26			26			44		
Energy in power output (nett)	kW	505	632	695	505	632	695	511	638	702
Energy to exhaust	kW	458	615	675	419	500	544	536	648	689
Energy to coolant and oil	kW	202	231	271	173	231	264	153	218	255
Energy to radiation	kW	44	62	79	54	66	73	58	72	80
Energy to charge coolers	kW	154	192	204	140	194	207	142	203	234

4006-23TAG3A - Temperate

Designation	Units	50 Hz 1500 rpm ½ TA Luft			50 Hz 1500 rpm best SFC			1800 rpm		
		Baseload	Prime	Standby	Baseload	Prime	Standby	Baseload	Prime	Standby
Energy in fuel	kW	1470	1926	2154	1390	1749	1970	1598	1995	2258
Energy in power output (gross)	kW	566	705	786	566	705	786	614	759	839
Energy to cooling fan	kW	22			22			38		
Energy in power output (nett)	kW	544	683	764	544	683	764	576	721	801
Energy to exhaust	kW	480	665	741	429	500	565	530	635	759
Energy to coolant and oil	kW	210	280	315	190	280	310	225	309	330
Energy to radiation	kW	59	77	86	56	70	79	64	80	90
Energy to charge coolers	kW	155	199	226	149	194	230	165	212	240

4006-23TAG3A - Tropical

Designation	Units	50 Hz 1500 rpm ½ TA Luft			50 Hz 1500 rpm best SFC			1800 rpm		
		Baseload	Prime	Standby	Baseload	Prime	Standby	Baseload	Prime	Standby
Energy in fuel	kW	1470	1926	2154	1390	1749	1970	1598	1995	2258
Energy in power output (gross)	kW	566	705	786	566	705	786	614	759	839
Energy to cooling fan	kW	26			26			44		
Energy in power output (nett)	kW	540	679	760	540	679	760	569	714	794
Energy to exhaust	kW	480	665	741	429	500	565	530	635	759
Energy to coolant and oil	kW	210	280	315	190	280	310	225	309	330
Energy to radiation	kW	59	77	86	56	70	79	64	80	90
Energy to charge coolers	kW	155	199	226	149	194	230	165	212	240

Note: ½ TA Luft figures have been developed to comply with ½ TA Luft as 1986 with 2000 mg/m³ NOx 5% O₂ limits for power generation engines.

Cooling system

For details of recommended coolant specifications, refer to the Operation and Maintenance Manual for this engine model.

Nominal jacket water pressure in crankcase 170 kPa
 Maximum top temperature (standby).....98°C
 Maximum static pressure head on pump..... 7 m
 Draw down capacity 22 litres
 Maximum permissible restriction to coolant pump flow 20 kPa
 Thermostat operating range 71 - 85°C
 Ambient cooling clearance (open ElectropaK prime power) based on air temp at fan 3°C above ambient.

Temperate

Maximum additional restriction (duct allowance) to cooling airflow. (TAG2A and TAG3A standby power) and resultant minimum airflow					
Ambient clearance: 50% Glycol		Duct allowance mm H ₂ O		Min airflow m ³ /sec	
rpm		rpm		rpm	
1500	1800	1500	1800	1500	1800
36°C	39°C	25	25	13	16

Tropical

Maximum additional restriction (duct allowance) to cooling airflow. (TAG2A and TAG3A standby power) and resultant minimum airflow					
Ambient clearance: inhibited coolant		Duct allowance mm H ₂ O		Min airflow m ³ /sec	
rpm		rpm		rpm	
1500	1800	1500	1800	1500	1800
50°C	50°C	13	20	20	22

The above information at 1500 rpm applies for ½ TA Luft and Best SFC ratings.

Radiator

Face area2.56 m²
 Rows and materials3 rows of brass tubes

Gills per inch and material

Jacket water Copper fin at 14 gills/inch
 Charge air section Copper fin at 10 gills/inch

Width and height of matrix

Height 1600 mm
 Width 1606 mm
 Weight (dry) radiator 570 kg
 Total coolant capacity..... 105 litres
 Pressure cap setting 70 kPa

Coolant jacket data	Units	1500 rpm	1800 rpm
Coolant flow	litres/s	10	12
Coolant exit temperature (max)	°C	98	98
Coolant entry temperature (min)	°C	70	70

Charge cooler, integral with radiator

Face area2.56 m²

Coolant pump

Speed and method of drive 1.4 x e rpm Gear

Fan

Type..... Engine mounted
 Speed:
 1500..... 1170 rpm
 1800..... 1404 rpm
 Diameter 1.2 m
 Number of blades:
 Temperate..... 6
 Tropical 8
 Material Steel
 Drive ratio..... 0.78:1

Lubrication system

Recommended lubricating oil to conform with the specification of API CG4 15W/40.

Lubricating oil capacity

Sump maximum 113.4 litres
 Sump minimum.....90.7 litres

Lubrication oil pressure at rated speed

Minimum 240 kPa
 Oil relief valves open 300 kPa
 Oil filter spacing 40 microns
 Sump drain plug tapping size G1
 Oil pump speed and method of drive 1.4 x e rpm, gear

Oil pump flow

1500 rpm..... 3.7 litres/sec
 1800 rpm..... 4.4 litres/sec
 Oil consumption as a percentage of full load fuel consumption less than..... 0.25%

Normal operating angles

Front and rear 5°
 Side tilt 10°

Electrical system

Type..... Insulated return
 Alternator55 amps at 28 volts, stabilised output at 20°C ambient
 Starter motor 7.5 kW
 Number of teeth on flywheel 190
 Number of teeth on starter motor..... 12
 Minimum cranking speed..... 120 rpm
 Pull in current of starter motor solenoid 30 amps at 24 volts
 Hold in current of starter motor solenoid..... 9 amps at 24 volts
 Engine stop solenoid..... 24 volts
 Pull in current of stop solenoid..... 60 amps at 24 volts

Starting requirements

Temperature range	
To 10°C (50 °F)	Oil: CG4 15w/40
	Starter: 1 x 24 volts
	Battery: 2 x 12v x Ah 143
	Max. breakaway Current 1000 amps
	Cranking current 600 amps
	Aids Not required

Note: The battery capacity is defined by the 20 hour rate at 0°C

Note: The oil specification should be for the minimum ambient temperature as the oil will not be warmed by the immersion heater

Note: The breakaway current is dependant on the battery capacity available. Cables should be capable of handling the transient current which may be up to double the steady cranking current.

Fuel system

Recommended fuel to conform to: BS2869 1998 Class A1, A2
 Type of injection system Direct injection
 Fuel injector Combined unit injector
 Fuel injector pressure
220 ATS (NOP) 1400 bar maximum operating pressure

Delivery

1500 rpm 660 litres/hour
 1800 rpm 810 litres/hour
 Fuel delivery pump pressure300 kPa
 Fuel lift pump maximum suction head2.5 m
 Fuel return maximum pressure head
see installation manual for details
 Fuel filter spacing 10 microns
 Governor type.....Electronic

Fuel consumption gross (½ TA Luft) Temperate and Tropical

	g/kWh	litres/hr
4006-23TAG2A	1500	1500
Standby	213	178
Prime	213	163
Baseload	215	133
75% prime	215	124
50% prime	219	84
4006-23TAG3A		
Standby	222	203
Prime	214	175
Baseload	207	139
75% prime	213	132
50% prime	213	88

Note: All figures based on gross mechanical output, for fuel consumption based on electrical output of the generating set contact your OEM.

Fuel consumption gross (best SFC) Temperate and Tropical

	g/kWh		litres/hr	
	1500	1800	1500	1800
4006-23TAG2A				
Standby	202	228	169	196
Prime	202	224	155	176
Baseload	203	212	126	135
75% prime	204	214	117	126
50% prime	208	224	80	88
4006-23TAG3A	1500	1800	1500	1800
Standby	212	230	194	224
Prime	210	226	172	200
Baseload	208	213	137	152
75% prime	210	214	130	144
50% prime	213	205	90	96

Note: All figures based on gross mechanical output, for fuel consumption based on electrical output of the generating set contact your OEM.

Induction system

Maximum air intake restriction of engine

Clean filter 127 mm H₂O
 Dirty filter..... 380 mm H₂O
 Air filter type dry, paper

Exhaust system

Exhaust outlet size (internal) 2 x 152.4 mm

Exhaust back pressure for total system

TAG2A 610 mm H₂O
 TAG3A 610 mm H₂O

For recommended pipe sizes see the Installation Manual.

Engine mounting

Maximum additional load applies to flywheel due to all rotating components650 kg

Position of engine centre of gravity (wet):

Forward of the rear face of the crankcase 625 mm
 Above the crankshaft centre line..... 140 mm

Load acceptance (cold)

At 1500 rpm

Engine Type	Initial load acceptance when engine reaches rated speed (15 seconds maximum after engine starts to crank)				2nd load application immediately after engine has recovered to rated speed (5 seconds after initial load application)			
	Prime power %	Load kWm nett / kWe	Transient frequency deviation %	Frequency recovery time seconds	Prime power %	Load kWm nett / kWe	Transient frequency deviation %	Frequency recovery time seconds
4006-23TAG2A	67	421/400	≤ -10	5	33	211/200	≤ -10	5
4006-23TAG3A	66	448/421	≤ -10	5	34	231/219	≤ -10	5

At 1800 rpm

Engine Type	Initial load acceptance when engine reaches rated speed (15 seconds maximum after engine starts to crank)				2nd load application immediately after engine has recovered to rated speed (5 seconds after initial load application)			
	Prime power %	Load kWm nett / kWe	Transient frequency deviation %	Frequency recovery time seconds	Prime power %	Load kWm nett / kWe	Transient frequency deviation %	Frequency recovery time seconds
4006-23TAG2A	70	446/420	≤ -10	5	30	192/180	≤ -10	5
4006-23TAG3A	67	483/454	≤ -10	5	33	232/221	≤ -10	5

The above complies with requirements of Classification 3 & 4 of ISO 8528 - 12 and G2 operating limits stated in ISO 8528 - 5.

The above figures were obtained under test conditions as follows:

Engine block temperature 45°C
 Alternator efficiency 94%
 Minimum ambient temperature 10°C

Isochronous governing

Under frequency roll off (UFRO) set to 1 Hz below rated frequency
 Typical alternator inertia 20 kgm²

All tests were conducted using an engine installed and serviced to Perkins Engine Company Limited recommendations.

The information given on this Technical Data Sheet is for standard engines, and for guidance only. For ratings other than shown contact the Applications Department.

Noise Data

Noise levels

The figures for total noise levels are typical for an engine running at Prime Power rating in a semi-reverberant environment and measured at a distance of one metre from the periphery of the engine.

Octave analysis

The following histograms show an octave band analysis at the position of the maximum noise level.

Total noise levels

Sound pressure level re: -20×10^{-6} pa
 Speed 1500 rpm Ambient noise level 79 dB(A) 4006TAG2A/3A

4006TAG2A/3A - Temperate

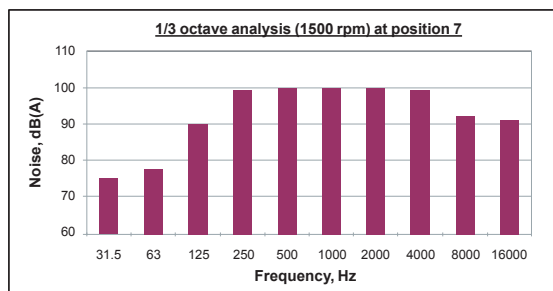
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4006TAG2A	1500 rpm 105.5 - dB(A)	4006TAG2A	1500 rpm 104 - dB(A)	4006TAG2A	1500 rpm 105.5 - dB(A)
4006TAG2A	1800 rpm 107.5 - dB(A)	4006TAG2A	1800 rpm 109 - dB(A)	4006TAG2A	1800 rpm 108.5 - dB(A)
4006TAG3A	1500 rpm 106 - dB(A)	4006TAG3A	1500 rpm 104 - dB(A)	4006TAG3A	1500 rpm 106 - dB(A)
4006TAG3A	1800 rpm 108 - dB(A)	4006TAG3A	1800 rpm 109 - dB(A)	4006TAG3A	1800 rpm 109 - dB(A)

POSITION 6		POSITION 3	
4006TAG2A	1500 rpm 107.5 - dB(A)	4006TAG2A	1500 rpm 108.5 - dB(A)
4006TAG2A	1800 rpm 109 - dB(A)	4006TAG2A	1800 rpm 110 - dB(A)
4006TAG3A	1500 rpm 108 - dB(A)	4006TAG3A	1500 rpm 109 - dB(A)
4006TAG3A	1800 rpm 110 - dB(A)	4006TAG3A	1800 rpm 110 - dB(A)

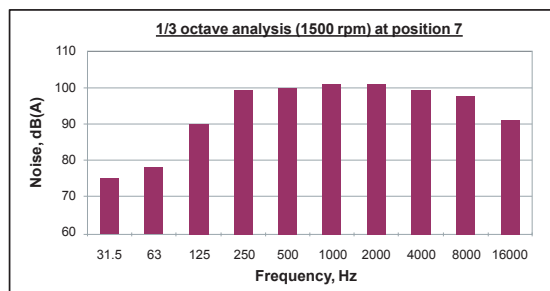
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4006TAG2A	1800 rpm 107.5 - dB(A)	4006TAG2A	1800 rpm 107.5 - dB(A)
4006TAG3A	1500 rpm 107 - dB(A)	4006TAG3A	1500 rpm 107.5 - dB(A)
4006TAG3A	1800 rpm 108 - dB(A)	4006TAG3A	1800 rpm 108 - dB(A)



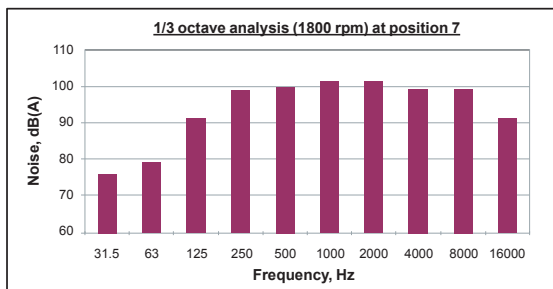
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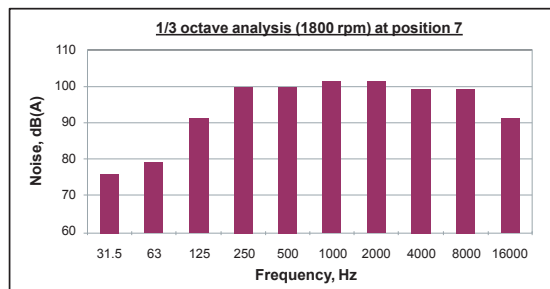
4006TAG3A



4006TAG2A



4006TAG3A



4006TAG2A/3A - Tropical

POSITION 1	
4006TAG2A	1500 rpm 108 - dB(A)
4006TAG2A	1800 rpm 111 - dB(A)
4006TAG3A	1500 rpm 108 - dB(A)
4006TAG3A	1800 rpm 111 - dB(A)

POSITION 2	
4006TAG2A	1500 rpm 106 - dB(A)
4006TAG2A	1800 rpm 109 - dB(A)
4006TAG3A	1500 rpm 106 - dB(A)
4006TAG3A	1800 rpm 110 - dB(A)

POSITION 3	
4006TAG2A	1500 rpm 108 - dB(A)
4006TAG2A	1800 rpm 111 - dB(A)
4006TAG3A	1500 rpm 108 - dB(A)
4006TAG3A	1800 rpm 112 - dB(A)

POSITION 4	
4006TAG2A	1500 rpm 106 - dB(A)
4006TAG2A	1800 rpm 108 - dB(A)
4006TAG3A	1500 rpm 106 - dB(A)
4006TAG3A	1800 rpm 109 - dB(A)

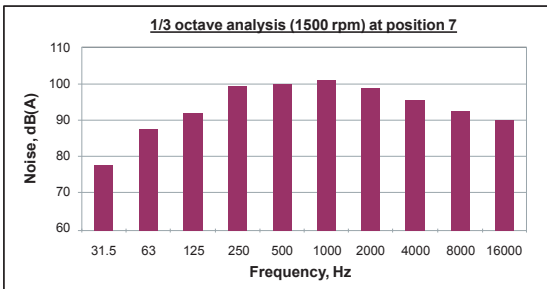
POSITION 7	
4006TAG2A	1500 rpm 106.5 - dB(A)
4006TAG2A	1800 rpm 108 - dB(A)
4006TAG3A	1500 rpm 107 - dB(A)
4006TAG3A	1800 rpm 109 - dB(A)

POSITION 6	
4006TAG2A	1500 rpm 106.5 - dB(A)
4006TAG2A	1800 rpm 110 - dB(A)
4006TAG3A	1500 rpm 107 - dB(A)
4006TAG3A	1800 rpm 110 - dB(A)

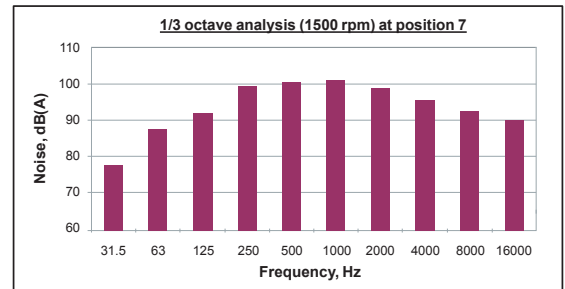
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4006TAG2A	1800 rpm 109.5 - dB(A)
4006TAG3A	1500 rpm 107 - dB(A)
4006TAG3A	1800 rpm 111 - dB(A)



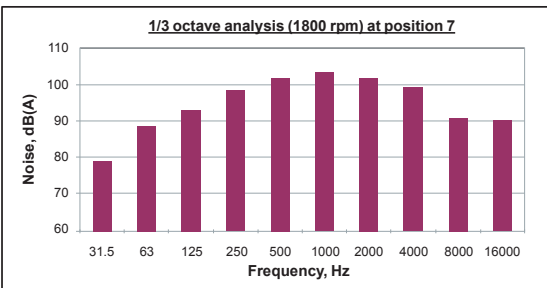
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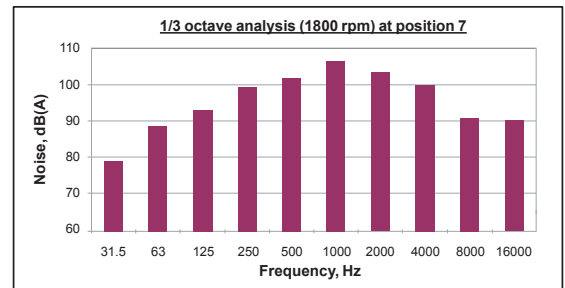
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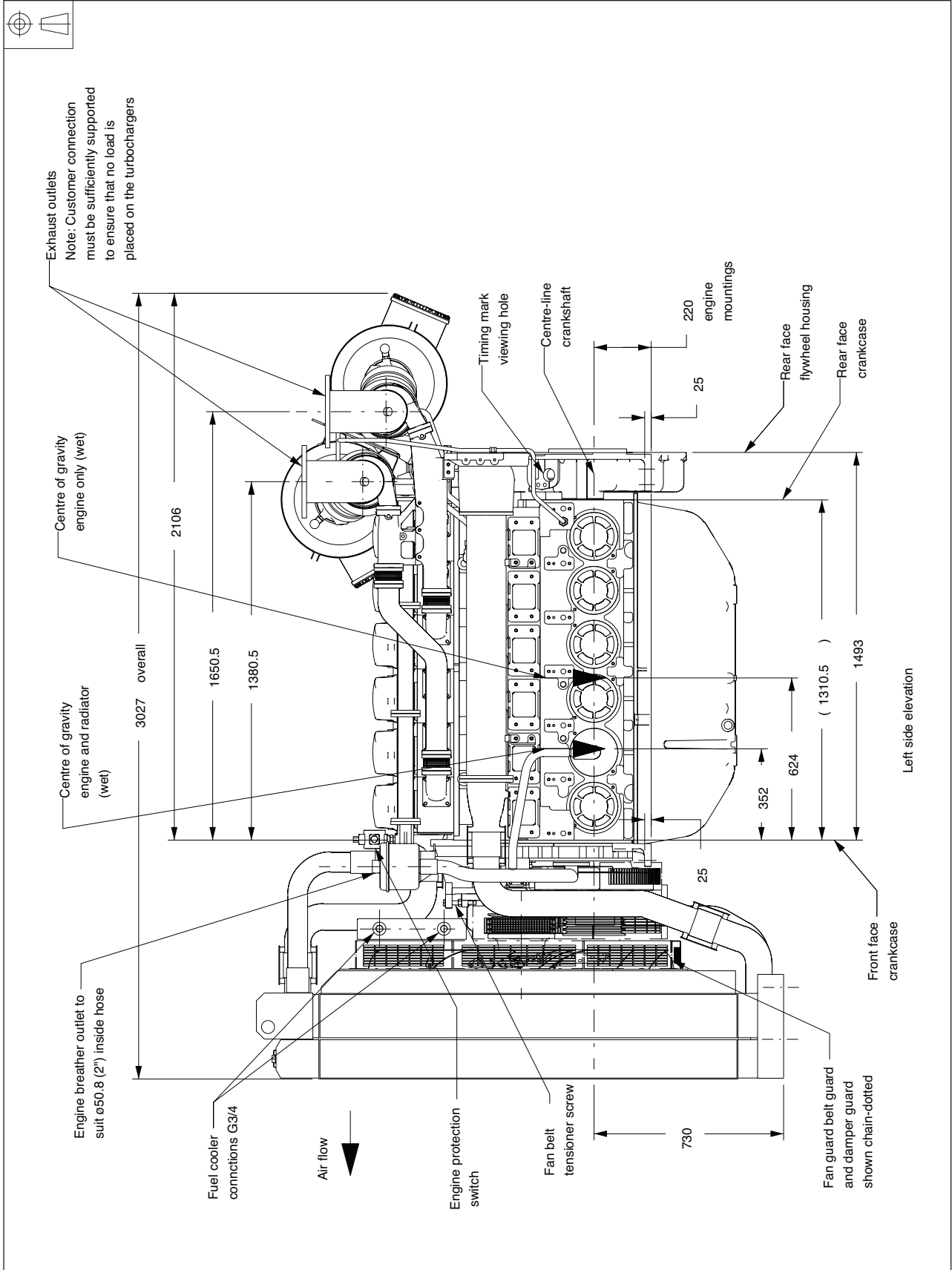
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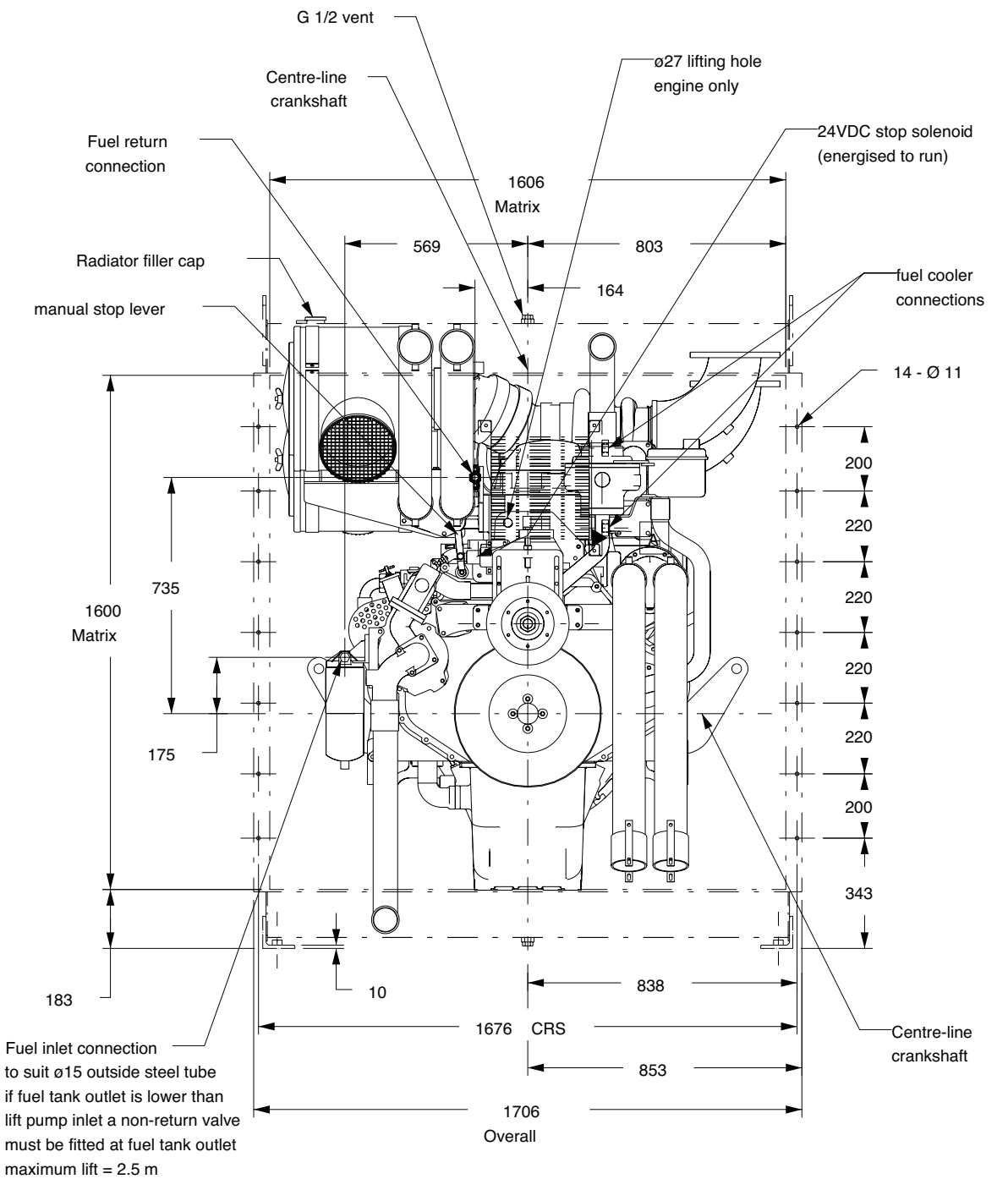
4006TAG3A



4006-23TAG2A and 4006-23TAG3A - Left side view

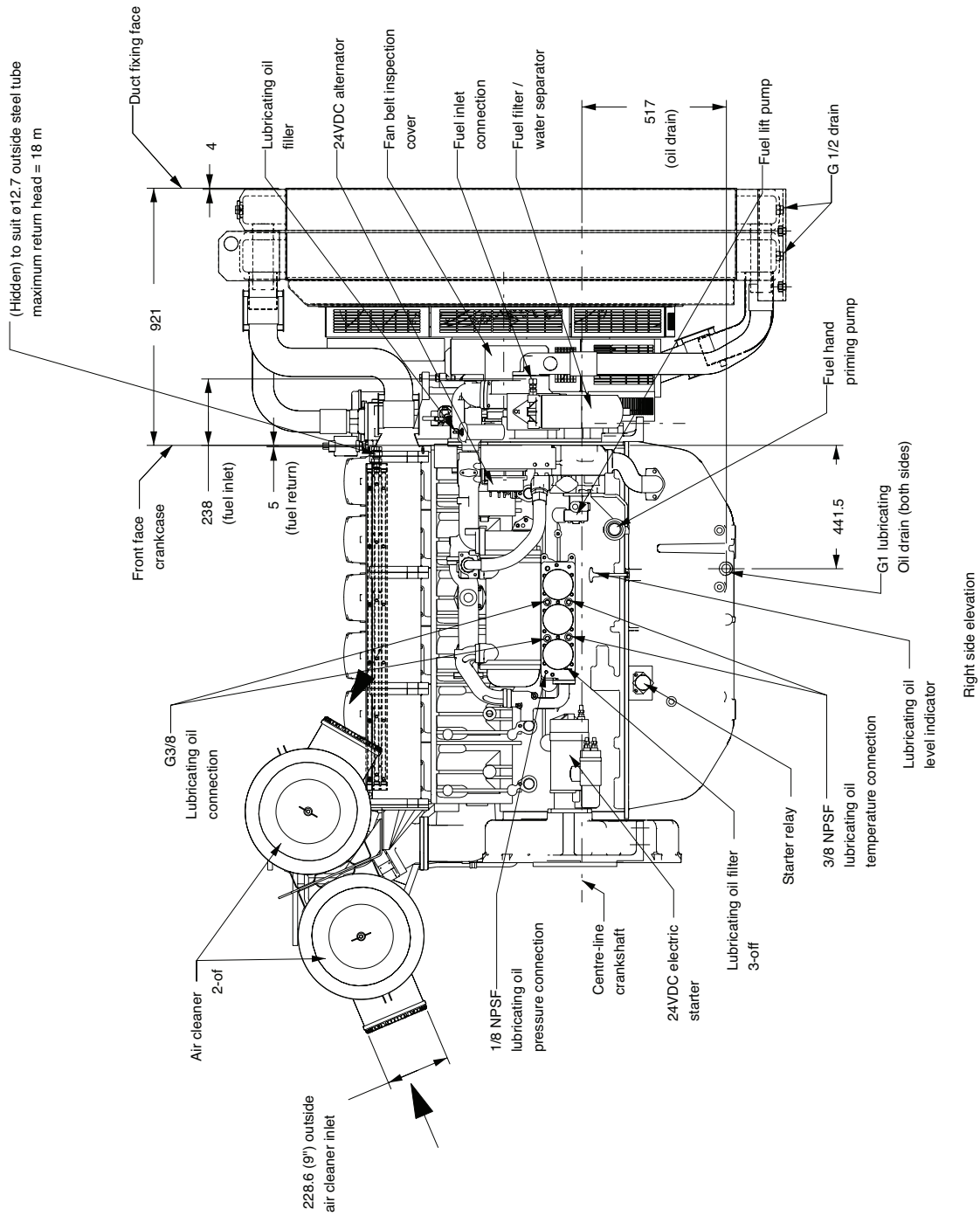


4006-23TAG2A and 4006-23TAG3A - Front view

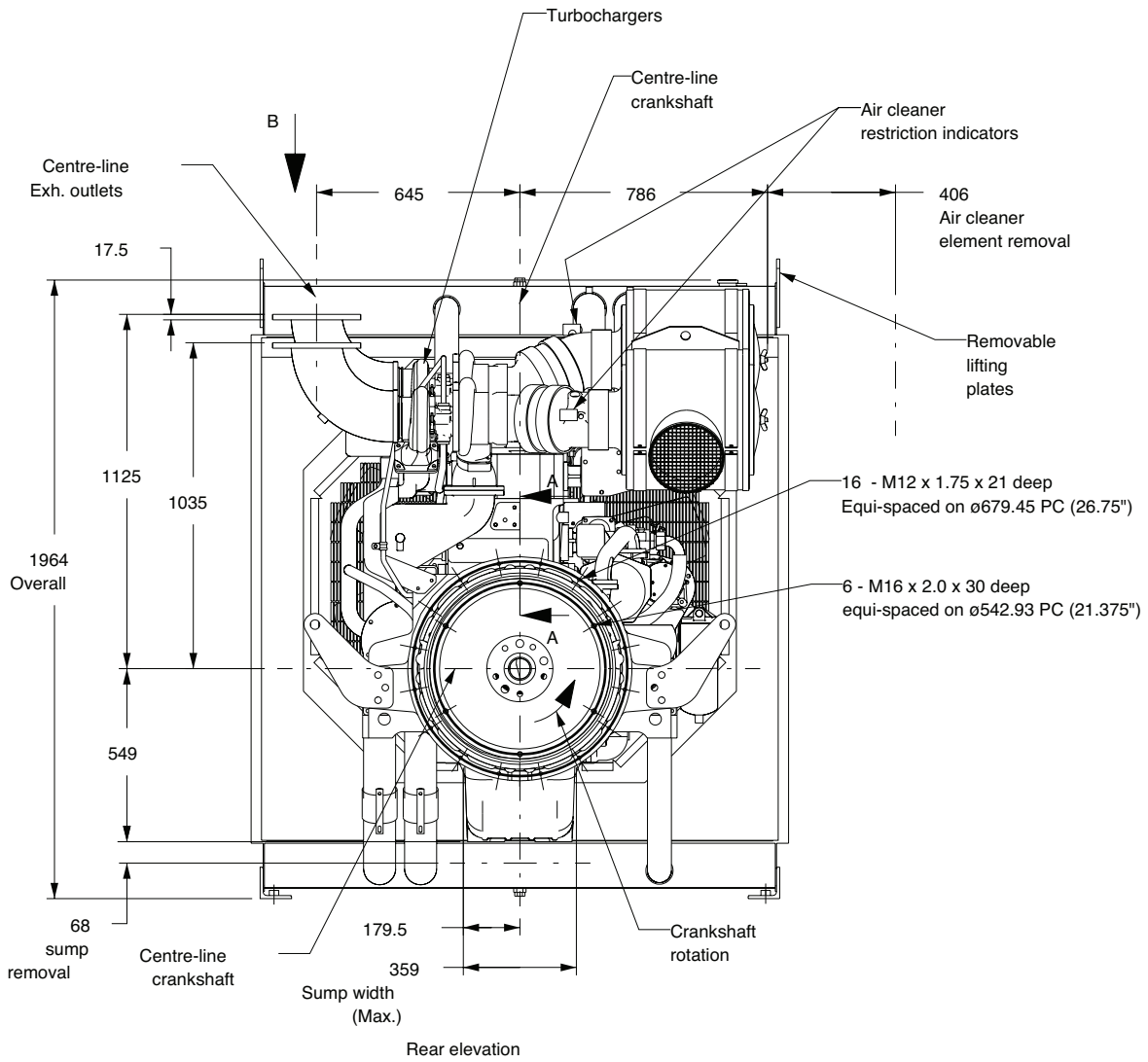


Front elevation

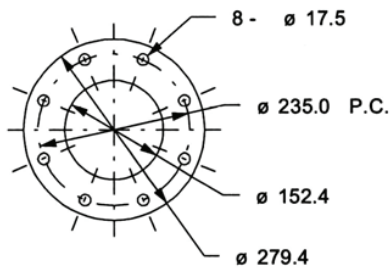
4006-23TAG2A and 4006-23TAG3A - Right side view



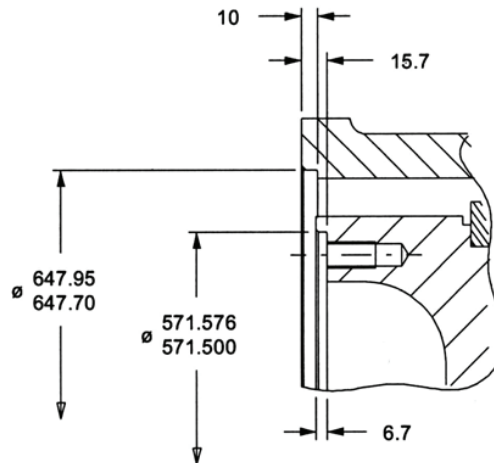
4006-23TAG2A and 4006-23TAG3A - Rear view



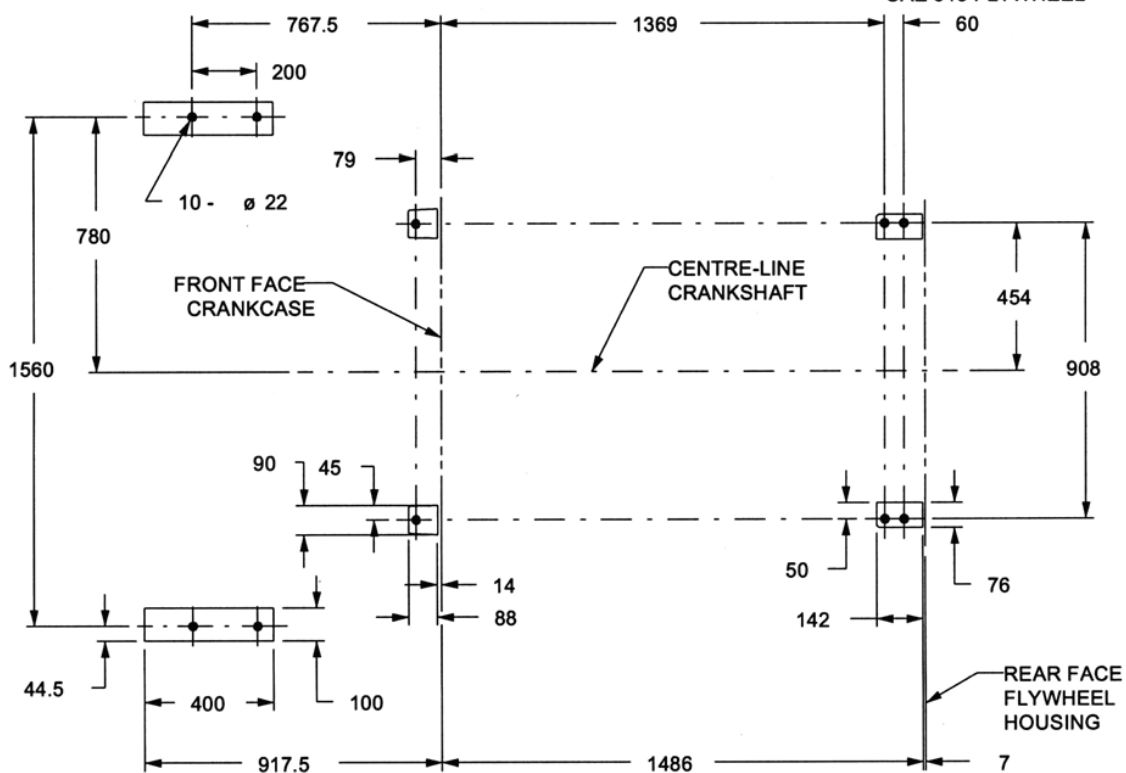
Engine and radiator mounting details



EXHAUST OUTLET FLANGE
(BS10 TABLE D)



SAE 'O' HOUSING
SAE 518 FLYWHEEL



Engine and radiator mounting detail

4006-23 TAG2A and 4006-23 TAG3A electropak

This drawing is for guidance only.

The general arrangement drawing is available from Perkins Engines Company Limited

All dimensions are in millimetres.

The information given on this Technical Data Sheet is for standard engines, and for guidance only. For ratings other than shown contact the Applications Department.